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Roof Hatch Installation Instructions (Onto Flat Roof Only)

1. Prepare the hole in the roof deck to match the Roof Hatch's inside dimension.
2. For large hatches 6' 0" x 6' 0" and larger, the roof should be prepared with structural members capable of supporting the hatch's weight. For weight determination, use 20 pds / per square foot of the hatch's size. (Ex. For a 6' x 6' hatch, the weight would be 720 pds).
3. Set the unit down onto the roof deck.
4. Line up the inside opening of the unit with the hole prepared in the roof deck.
5. Nail or Screw directly into the roof through the predrilled mounting holes in the Roof Hatch's (Self Flashing) Flange.
6. Lay the cant (by others) down on top of the Roof Hatch's flange in such a way that it is flush with the unit's insulated Curb Wall. The cant should not extend further than the Roof Hatch Cover's edge.
7. Bring roof-flashing materials and sealants over the Roof Hatch Flange, over the Cant, and up under the Curb Frame/Flashing. (See detail below).
8. Our galvanized roof hatch comes finished with a gray primer coat of paint. It needs to be painted with a weather-resistant coat to finish installation. (Our aluminum roof hatch is furnished with a Mill Finish and does not require painting in order to complete installation).

